



## Installation Guidelines

### Before Installation

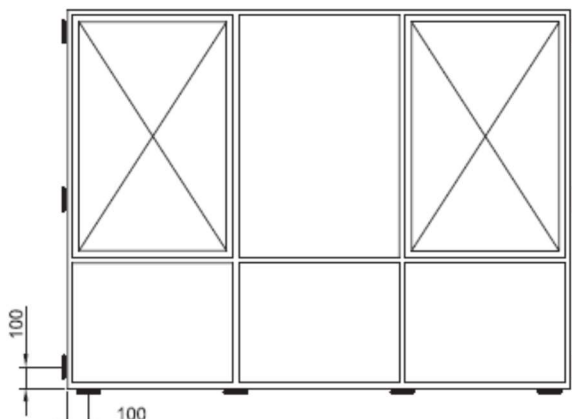
- Check the Window Label to ensure that the window has the appropriate 'N Rating' (strength / water resistance) for the installation location.
- Lift carefully from trucks. DO NOT use slings.
- Carry in a vertical position with sill at bottom when handling or transporting. Sashes to be in closed position.
- Handle carefully to avoid damage. (knocks and scratches).
- Stack carefully on edge to avoid damage to the finish.
- Stack in a dry place and cover to protect against paint, dust, weather, etc.

### During Installation

- Ensure that there is sufficient clearance around the perimeter of the frame before attempting to install the window.
- Windows and doors are non-load bearing. Ensure adequate clearance above head of window. Allow 12mm clearance from underside of sill to top of sill brick or tile to allow for building settlement.
- DO NOT distort frame by forcing it into the opening.
- Keep sashes closed while installing the frame.
- SILL MUST BE STRAIGHT AND LEVEL. Plumb jambs in both directions. Pack frame at sill and jambs only. Frame must be square and out of twist (essential for smooth operation of sashes). Check that the diagonal measurements are equal.
- Ensure that flashings are correctly fitted.
- Aluminium window frames should NOT be in direct contact with brick, concrete, concrete block work or cement rendered surfaces as this can result in severe corrosion in some circumstances. DO NOT stand on or place loads on the sills or any other part of frame.
- DO NOT use as support for scaffolding or slide material through the frame.
- Before inserting or operating sliding panels, clean tracks thoroughly to remove any dirt, cement, debris, etc.

### After Installation

- Protect windows and doors from damage.
- In the case of adhesive plastic wrap ensure that removal takes place within 90 days to avoid the potential of any glue residue.
- WASH OFF IMMEDIATELY and remove wet cement mortar, paints, acids and other chemical spills as they occur.
- DO NOT remove plastic wrap (if provided) until brickwork is completed.
- Use a soft clean sponge or cloth to clean. Avoid scratching the surfaces. DO NOT scrape tools or trowels on frames.
- Clean up when job is complete with clean water and (if required) a mild detergent. Thoroughly rinse with clean water. Ensure that the drainage slots in the frame are clean to allow maximum drainage.
- Timber windows and doors should have a first coat of appropriate paint, oil or stain applied within 30 days of delivery. Do not paint timber in dark colours. Prior to sealing, avoid placing timber near gum trees, sawdust and metal filings, as staining may occur. Consult Stock Windows and Doors if clarification is required.



#### NOTES:

Packing points at jambs and sill - **DO NOT PACK HEAD**

**SPIRIT LEVEL** - Building in fixings or Lugs @ 450mm cts, for over 1000 Pa equally @ 300mm around the full perimeter.

